



Loctite 271 (92-809820)

2-4-C With Teflon (92-825407A12)

| Parts List |       |         |                              |     |                              |          |
|------------|-------|---------|------------------------------|-----|------------------------------|----------|
| Ref        | Class | Part    | Description                  | Qty | Comment                      | Footnote |
| 23         | 3406  | 815085  | 1 CLAMP BRACKET              | 2   | (BLACK) USA-0G574241/BEL-997 |          |
| 23         | 3406  | 815086  | 2 CLAMP BRACKET              | 2   | (GRAY) USA-0G574241/BEL-997  |          |
| 23         | 3406  | 815086  | 3 CLAMP BRACKET              | 2   | (FORCE GRAY) USA-0G574241/E  |          |
| 23         | 3406  | 815085  | 2 CLAMP BRACKET              | 2   | (BLACK) USA-0G574244/BEL-997 |          |
| 23         | 3406  | 815086  | 4 CLAMP BRACKET              | 2   | (GRAY) USA-0G574244/BEL-997  |          |
| 24         | 10    | 95373   | 1 SCREW                      | 1   |                              |          |
| 25         | 12    | 95375   | 2 WASHER                     | 2   |                              |          |
| 26         | 11    | 815088  | 1 NUT                        | 1   |                              |          |
| 27         |       | 95278   | 1 BRACKET                    | 1   | (BLACK)                      |          |
| 27         |       | 815090  | 1 BRACKET                    | 1   | (MARINER GRAY)               |          |
| 27         |       | 815090  | 1 BRACKET                    | 1   | (FORCE GRAY)                 |          |
| 28         |       | 815091  | 1 DISTANCE ROD               | 1   |                              |          |
| 29         | 13    | 40025   | 6 LOCKWASHER                 | 2   |                              |          |
| 30         | 11    | 40021   | 2 NUT                        | 2   |                              |          |
| 31         | 10    | 16200   | 2 THUMB SCREW ASSEMBLY       | 2   | (BLACK)                      |          |
| 31         | 10    | 815032  | 2 THUMB SCREW ASSEMBLY       | 2   | (MARINER GRAY)               |          |
| 31         | 10    | 815032  | 2 THUMB SCREW ASSEMBLY       | 2   | (FORCE GRAY)                 |          |
| 32         | 12    | 95379   | 2 WASHER                     | 2   |                              |          |
| 33         | 3407  | 9160A   | 1 SWIVEL BRACKET             | 1   | (BLACK)                      |          |
| 33         | 3407  | 815112A | 2 SWIVEL BRACKET             | 1   | (MARINER GRAY)               | 1        |
| 33         | 3407  | 815112A | 3 SWIVEL BRACKET             | 1   | (FORCE GRAY)                 | 1        |
| 34         | 3407  | 811204  | 1 SWIVEL BRACKET             | 1   | (BLACK)                      |          |
| 34         | 3407  | 811205  | 2 SWIVEL BRACKET             | 1   | (MARINER GRAY)               | 1        |
| 34         | 3407  | 811205  | 3 SWIVEL BRACKET             | 1   | (FORCE GRAY)                 |          |
| 35         | 10    | 16830   | 4 SCREW                      | 4   |                              |          |
| 36         | 23    | 95381   | 2 BUSHING                    | 2   |                              |          |
| 37         | 10    | 16206   | 1 ADJUSTING SCREW            | 1   | (BLACK)                      |          |
| 37         | 10    | 815034  | 1 ADJUSTING SCREW            | 1   | (MARINER GRAY)               |          |
| 37         | 10    | 815034  | 1 ADJUSTING SCREW            | 1   | (FORCE GRAY)                 |          |
| 38         | 24    | 95383   | 1 SPRING                     | 1   |                              |          |
| 39         |       | 95279   | 1 FRICTION PAD               | 1   |                              | 1        |
| 40         | 11    | 40021   | 3 NUT (USE WHERE APPLICABLE) | 1   |                              |          |
| 41         | 12    | 16826   | 1 WASHER                     | 1   |                              |          |
| 42         | 17    | 16119   | 2 PIN                        | 2   |                              |          |
| 43         |       | 815092  | 1 THRUST ROD                 | 1   |                              |          |
| 44         | 24    | 815093  | 1 SPRING                     | 1   |                              | 1        |
| 45         |       | 815094  | 1 TILT STOPPER               | 1   |                              |          |
| 46         |       | NLA     | 1 O-RING                     | 1   |                              |          |
| 47         |       | 815096  | 1 KNOB                       | 1   |                              |          |